



3,6-23 m³/min

37-220 kW

> 40 bar



## PET MASTER SERIES

Oil-Free, Water Cooled
Reciprocating Air Compressors

We provide reliable and high-performance air solutions for the pet bottling and food and beverage industries requiring high compression.



- Reciprocating compressor providing 100% oil-free and moisture-free industrial air
- Electric motor protection to prevent overload
- Water-cooled design for high energy efficiency and ability to work in severe conditions
- Variable speed and constant speed starting options
- Energy-saving Load/Unload System for efficient operation
- Integrated electrical system for user-friendly operation
- 20-40 bar operating range



- Compact structure, easy to install and assemble.
- Takes up less room than other products in its class, providing maximum oil-free air capacity in minimum space.
- Wear due to friction is minimized. This positively affects maintenance times and costs.
- Stainless water separator increases corrosion resistance.
- Soft start prolongs component life.





- IE3 efficiency-class electric motors
- Special loadless start system and automatic discharge system for loadless start



## Compressor Block

- Water jacketed cast iron cylinders and bottom heads
- Specially designed high-speed stainless steel concentric valves
- High-strength cast iron oil sumps
- Dynamically balanced high-strength forged steel crankshaft and cast iron.
- Special aluminium alloy pistons and forged steel connecting rods





## Cooling System

- The intercoolers and aftercoolers use stainless steel pipes for more efficient heat transfer and better corrosion resistance.
- The coolers are designed to pass air through the pipe and water through the body wall.
- The compact design of the pipe-type coolers ensures easy maintenance and very efficient cooling





## **Certificates**

 Electrical components selected according to IEC, UL/cUL, CE standards, durable cast bodies, safety systems suitable for pressure class.









- Advanced, high-definition, user-friendly 7" colour touchscreen display (HMI)
- High speed, robustly built industrial type PLC infrastructure
- Encrypted Access Protection system with various levels of authorization
- Display of relevant data on the screen clearly, trend graph recording and active monitoring
- Alarm History records last 100 alarms
- Ethernet / ModBus communication as standard
- Flexible programmable / expandable Input / Output structure

Model	Pressure		Capacity*		Motor	Connection		Weight		
	bar	psi	m³/min	cfm	kW/HP	Connection	Width (mm)	Length (mm)	Height (mm)	kg
PET Master 50	40	580	3,6	127	37/50	G 1 1/4"	3647	1669	2395	5500
PET Master 75	40	580	5,5	194	55/75	G 1 1/4"	3647	1669	2395	5500
PET Master 100	40	580	7,4	261	75/100	G 1 1/4"	3673	1744	2470	6500
PET Master 125	40	580	9,1	321	90/120	G 1 1/4"	3673	1744	2470	6500
PET Master 150	40	580	11,6	410	110/150	G 2"	4192	1977	2814	7500
PET Master 180	40	580	13,5	477	132/175	G 2"	4192	1977	2814	7500
PET Master 220	40	580	16,4	579	160/215	G 2"	4192	1977	2814	7800
PET Master 270	40	580	21,3	752	200/270	G 2"	4234	2203	2841	9200
PET Master 300	40	580	23	812	220/300	G 2"	4234	2203	2841	9200

Model	Pressure		Capacity*				Motor	0	Dimensions			Weight
	bar	psi	Minimum m³/min	Minimum cfm	Maximum m³/min	Maximum cfm	kW/HP	Connection	Width (mm)	Length (mm)	Height (mm)	kg
PET Master 75 VSD	40	580	4,1	145	5,5	194	55/75	G 1 1/4"	3647	1670	2395	5600
PET Master 125 VSD	40	580	6,8	240	9,1	321	90/120	G 1 1/4"	3383	2411	2407	6650
PET Master 180 VSD	40	580	10,1	357	13,5	477	132/175	G 2"	4192	1977	2814	7750
PET Master 220 VSD	40	580	12,3	434	16,4	579	160/215	G 2"	4192	1977	2814	8000
PET Master 300 VSD	40	580	17,3	611	23	812	220/300	G 2"	4234	2203	2841	9500

- Unit performances measured in reference conditions which are 1 bar absolute air Pressure, %0 relative humidity, 20°C inlet air temperature, 71°C thermostatic valve set temperature and use of Smartoil.
- HERTZ KOMPRESSOREN reserves its rights to make changes in its products and specifications without prior notice.
- \* Refers to free air delivery measured according to ISO 1217:2009, Annex E standard.